

COLOUR & ERASE

Erasable colouring felt pen in 10 colours + 2 erasers

Main features

- Erasable ink with ink eater
- Good nib resistance to pushing-in
- Cap security lock

Process and Controls

- In-house manufacturing: filler, product
- Assembling and injection process
- Filler extrusion

Laboratory controls

- Ink, filler, nib physico-chemical measures
- Mileage, cap off time, washability on clothes and skin, drop leakage, oven leakage carrying out of the shade sample
- Ageing tests at 20°C & 48°C, evaporation test at 20°C & 48°C

Production controls

- Controls indicator on material transformation machine
- Ink, nib, filler presence control on 100% of products
- **60 controls** per statistical pick-up: functional, dimensional, aspect

Product safety

- Ink assessed by an external toxicologist (ASTM D-4236)
- Product compliant with European toy standard (EN71), tested annually by an independent lab
- Heavy metal content tested by an external laboratory (EN71-3, ASTM F 963, 16 CFR 1303, 91/338/EEC)
- Cap compliant with safety cap standard (ISO 11540 /BS 7272-1)
- End-plug compliant with safety end-plug standard (BS7272-2)

Polypropylene barrel

8,3 mm diameter
14,7 cm of length

**Press fit
Polypropylene plug**
with redemption rings

Tampon Polyester
1,2 g water based ink



Polyester
Medium 2,8 mm
Diam. line width: 0,8 mm

Resistant blocked nib
Won't bend or retract under pressure



Polypropylene ventilated cap
Minimizes asphyxiation hazard for children

Environment

- PVC free product
- Packaging compliant with packaging & packaging waste European directive (94/62/EC)



Corporate social compliance

- Made in France
- BIC Group Code of Conduct based on ILO conventions
- Self assessment process with corrective action plan

